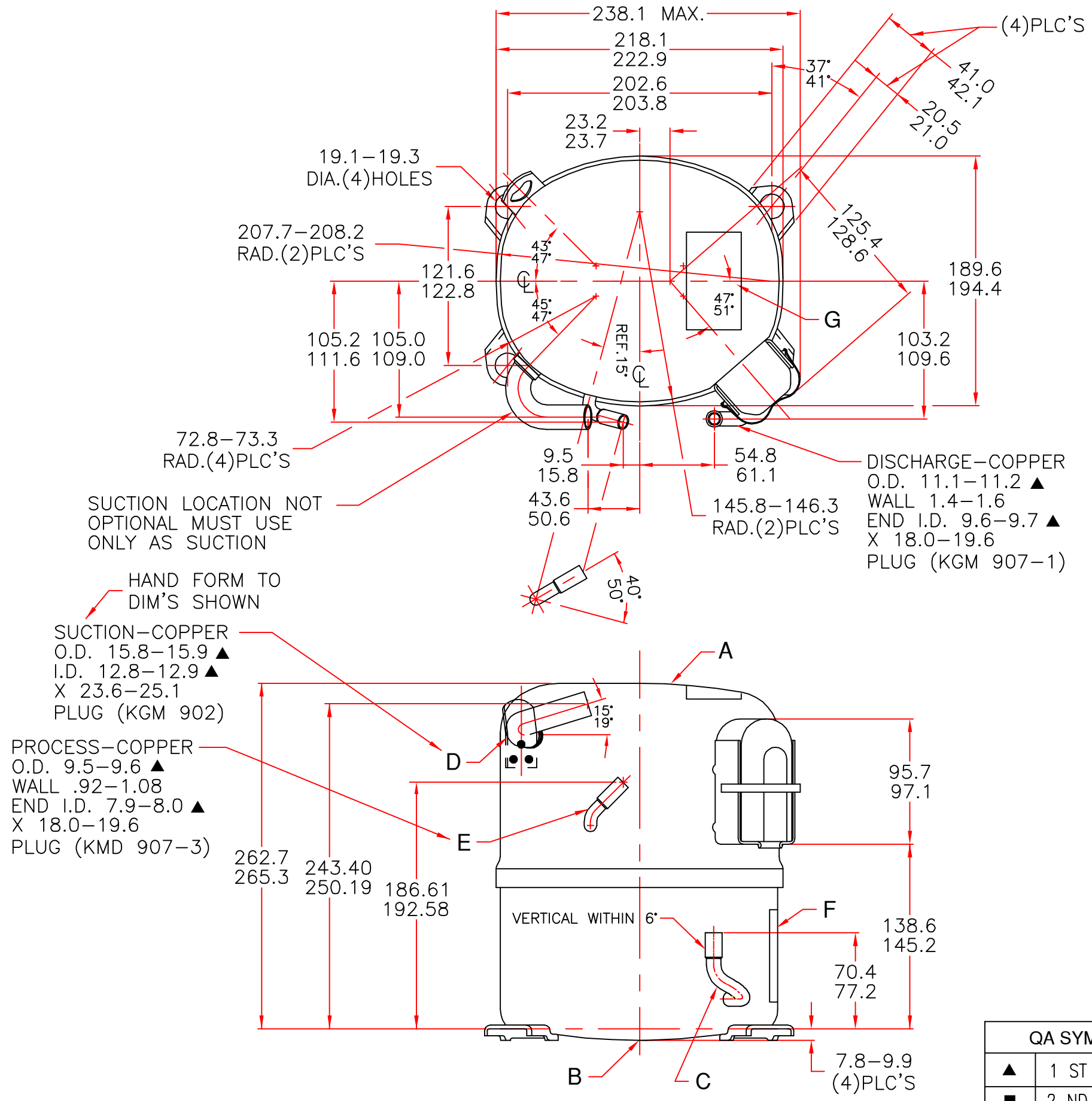
ISSUE	REFERENCE	DATE	DETAIL OF CHANGE	C/N No.	CHKD
A		25–06–12	RELEASE NEW DRAWING	0319/12	T.MANA

UNCONTROLLED COPY



QA SYMBOLS	
▲	1 ST CRITICAL
■	2 ND CRITICAL
★	3 RD CRITICAL

ITEM	K.K. P/No.	DESCRIPTION
G	KWP 880–1	WARNING STICKER
F	KWP 885Z–186	SERAIL PLATE LABEL
E	KWT 247–8	PROCESS TUBE
D	KWT 247–18	SUCTION TUBE
C	KWT 231–4	DISCHARGE TUBE
B	KWH 432–4	LOWER HOUSING
A	KWH 435–13T	UPPER HOUSING

NOTE.

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

UNLESS OTHERWISE SPECIFIED
1.AMERICAN PROJECTION (3rd ANGLE)
2.DIMENSIONS MM.
3.GENERAL TOLERANCES.
WHOLE NUMBER ±1
DECIMALS. ±1
ANGLES ±30 MINUTES.
COMMERCIAL TOLERANCES APPLY FOR GAUGE TUBING AND BAR STOCK.
4.ALL CASTINGS TO BE SUPPLIED FREE FROM FLASH AND POROSITY.
5.SURFACE FINISHES SPECIFIED IN MICRO INCHES MAXIMUM 200 UNLESS NOTED.

REMOVE BURRS AND SHARP CORNERS

DETAILED	
DRAWN	N.SOMBOON
CHECKED	T.MANA
APPROVED	C.CHARUWAT
DATE	25–06–12
SCALE	NTS

MATERIAL :– REF. TABLE
FINISH REF. NOTE
QTY. 1/ASSY
PART No. WJ 9513Z BOM ID 73E
INTERNAL USE ONLY :–
@SRVMMN\LDS\DRAWING\DRAWING CAD\WJ\SALE COMP.WJ\WJ 9513Z ID 73E.PDF

KULTHORN KIRBY PUBLIC COMPANY LIMITED
126 LADKRABANG INDUSTRIAL ESTATE
BANGKOK 10520

TITLE :–
MOTOR COMPRESSOR

SHEET	SHEET SIZE	DRAWING No.
1 OF 1	A4	WJ 9513Z BOM ID 73E